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# Creation of NORM in filter materials – why, how and what magnitude. Situation in Estonia

Institute of Physics, University of Tartu

**Taavi Vaasma**

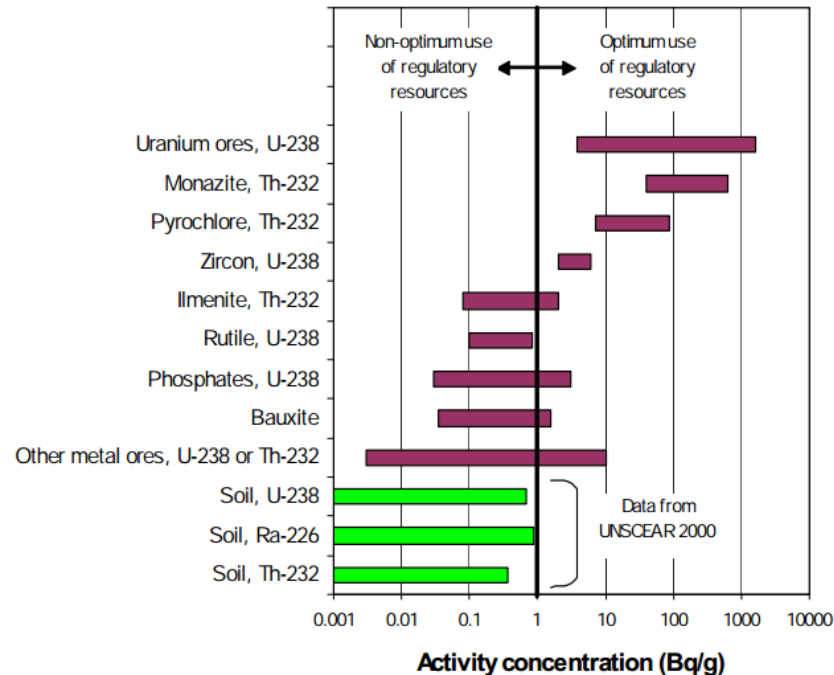
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# What is NORM?



- NORM – naturally occurring radioactive material.
- Material giving rise to enhanced exposure due to radionuclides of natural origin,  $^{238}\text{U}$  and  $^{232}\text{Th}$  decay series and  $^{40}\text{K}$ .
- Practical considerations! [1]  
Represent the upper bounds of the ranges of activity concentration found in normal rocks and soil.

Natural radionuclides from the U-238 series	1 kBq kg <sup>-1</sup>
Natural radionuclides from the Th-232 series	1 kBq kg <sup>-1</sup>
K-40	10 kBq kg <sup>-1</sup>

- Set as clearance and exemption values [2]

[1] INTERNATIONAL ATOMIC ENERGY AGENCY, Management of NORM Residues, IAEA-TECDOC-1712, IAEA, Vienna (2013).

[2] European Parliament, 2014. Council Directive 2013/59/Euratom of 5 December 2013 laying down basic safety standards for protection against the dangers arising from exposure to ionising radiation, and repealing Directives 89/618/Euratom, 90/641/Euratom, 96/29/Euratom, 97/43/Euratom a, Off J Eur Commun L13

# Where is NORM created?



- Through human activities in processing minerals and raw materials.
  - Extraction of rare earths from monazite
  - Processing of niobium/tantalum ore
  - Oil and gas production
  - Geothermal energy production
  - Zircon and zirconium industry
  - Production of phosphate fertilisers
  - Cement production, maintenance of clinker ovens
  - Coal-fired power plants, maintenance of boilers
  - Phosphoric acid production,
  - Primary iron production,
  - Groundwater filtration facilities,

...

# NORM specifics



- Generally low radionuclide activity concentration, compared to radioactive waste from nuclear industry;
- Large amounts, can be up to millions of tonnes (E.g. aluminum production; phosphate fertilizer production);
- Can exhibit large heterogeneity in chemical as well as radiological composition.





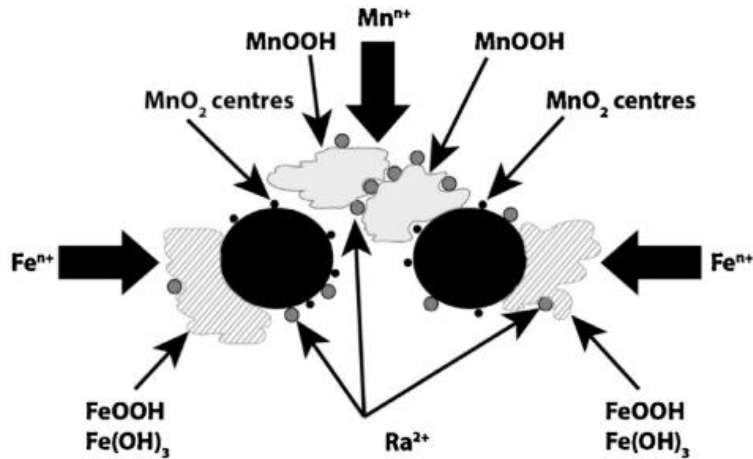
# NORM in drinking water treatment plants (DWTP)

- Not that widespread issue in Europe. Estonia stands out!
- Main concern in Estonia is with elevated concentrations of  $^{226}\text{Ra}$  and  $^{228}\text{Ra}$ .

- Main processes in radionuclide accumulation:

- Radionuclide adsorption onto filter material. The magnitude depends on the used filter material;
- Formed sludge containing insoluble Fe-compounds where Ra is co-precipitated.

Sludge may get trapped between filter material particles and is not completely removed during filter backwash.



# Where can NORM be created?

- WTP-s designed for radionuclide removal:

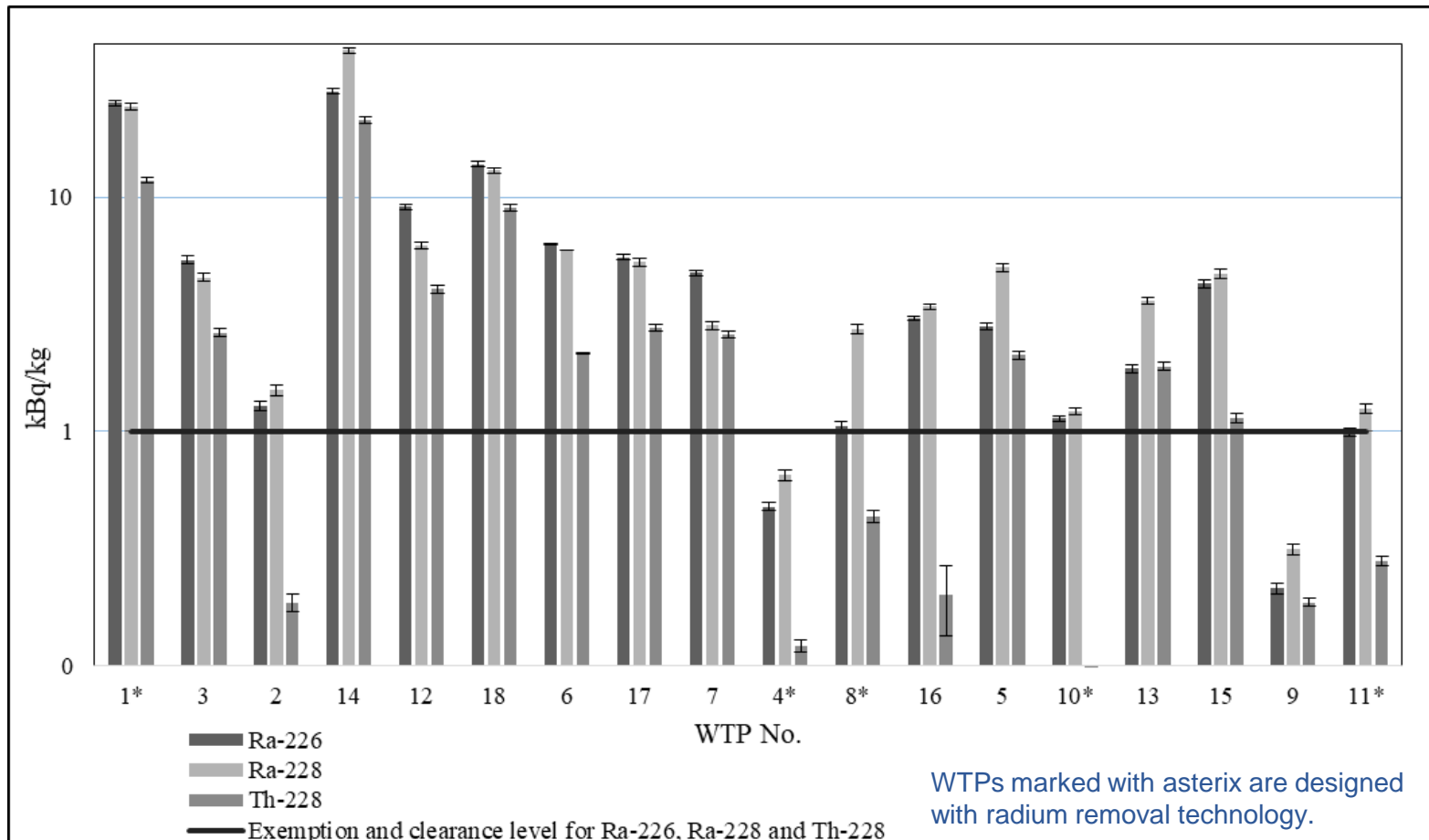
Usage of catalytic filter material(s)

- WTP-s not designed for radionuclide removal:

May be unintentional consequence during a removal process of Fe and Mn, as co-precipitation/adsorption processes still can take place

# Previous study on NORM creation in DWTP in Estonia

- Study[3] on Cambrian-Vendian (Cm-V) fed treatment plants was carried out in 2014-2015.
- Selection was ~ 50% of national Cm-V groundwater production (18 DWTPs).

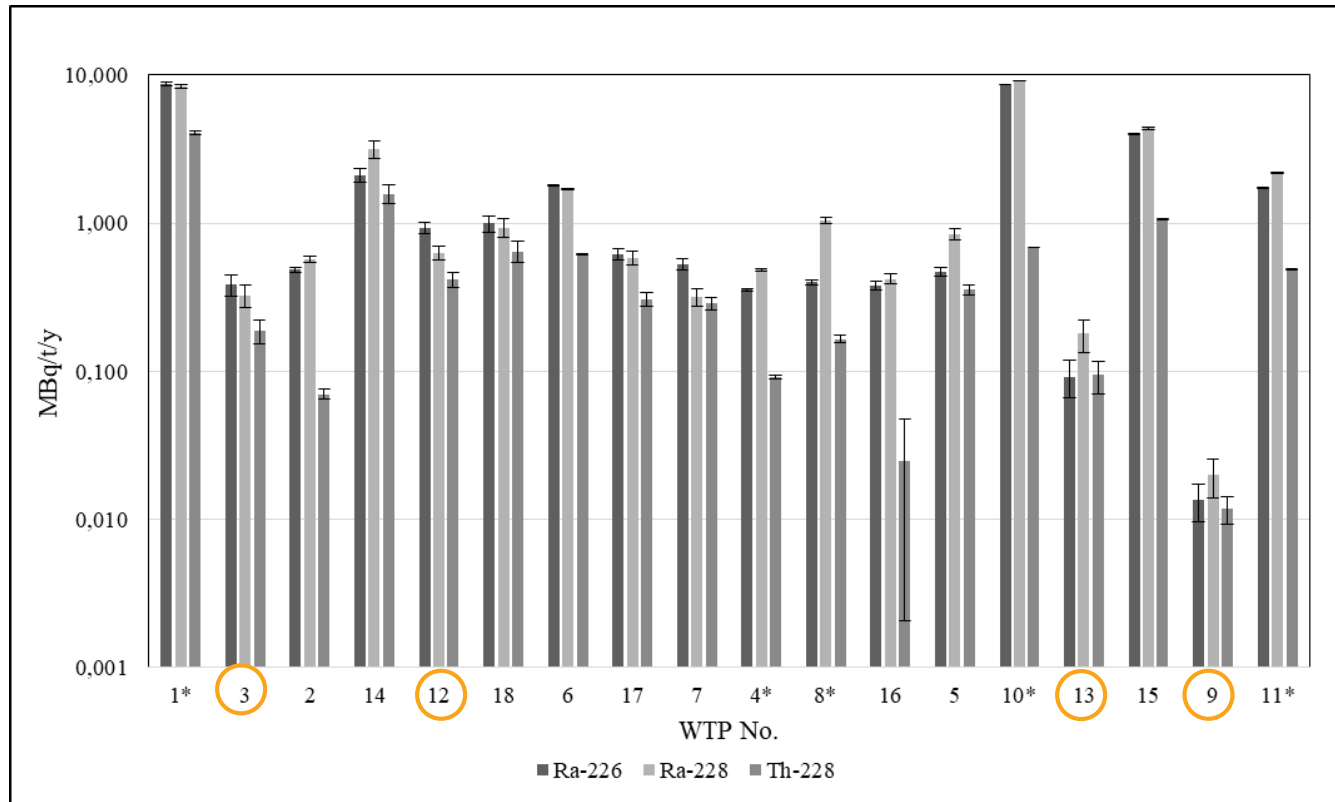


Average values:  
Ra-226 - 7.6 kBq/kg  
Ra-228 - 8.0 kBq/kg  
Th-228 - 5.6 kBq/kg

Filter material  
exceeding exemption  
levels – approximately  
**300 tonnes**

[3] Leier, M., Kiisk, M., Suursoo, S., Vaasma, T., Putk, K., 2018. Formation of radioactive waste in Estonian water treatment plants. J. Radiol. Prot. 39, 1–10.

# NORM accumulation



**Group A- WTPs**  
using only silica or  
crushed granite as  
a filter material

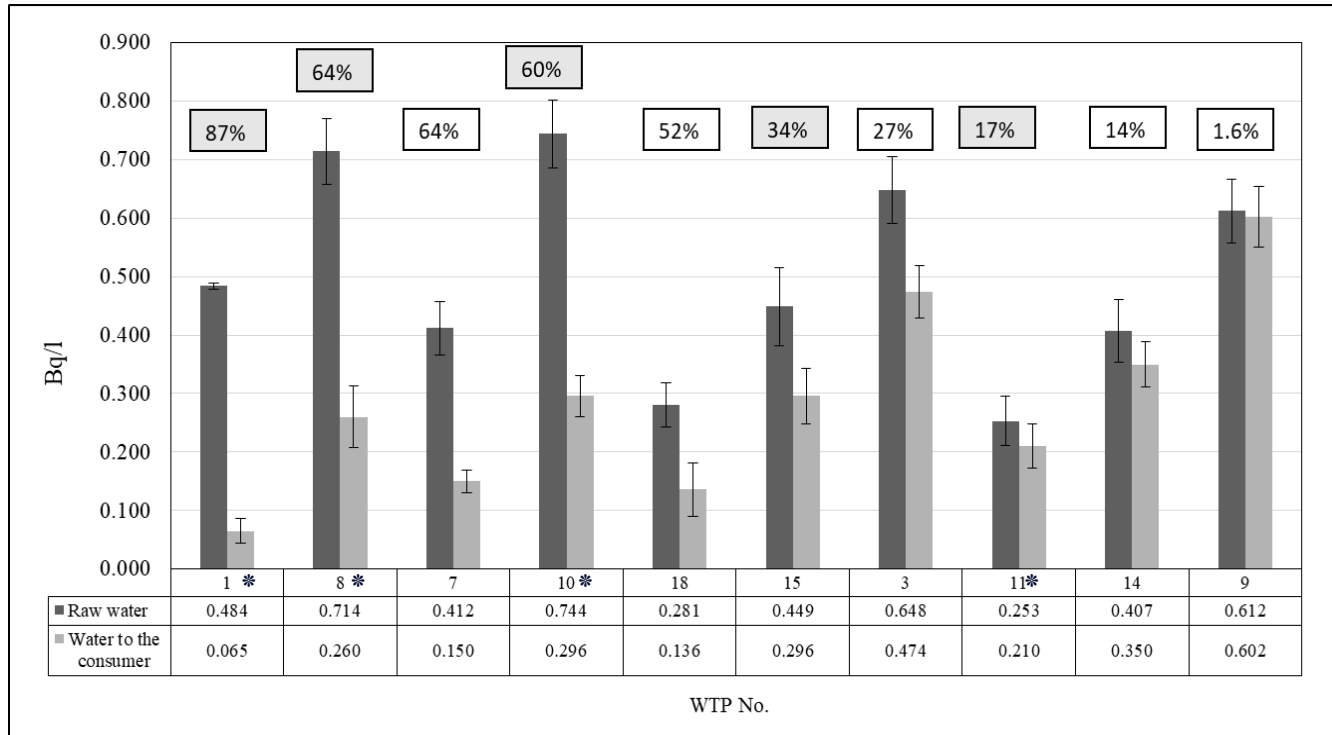
**Group B - WTPs**  
using MnO<sub>2</sub>-coated  
filter material

Yearly growth (kBq/kg/y)

Ra-226	SD	Ra-228	SD
<b>Group A</b>			
<b>0.38</b>	0.36	<b>0.34</b>	0.26
<b>Group B</b>			
<b>2.56</b>	3.51	<b>2.80</b>	3.59

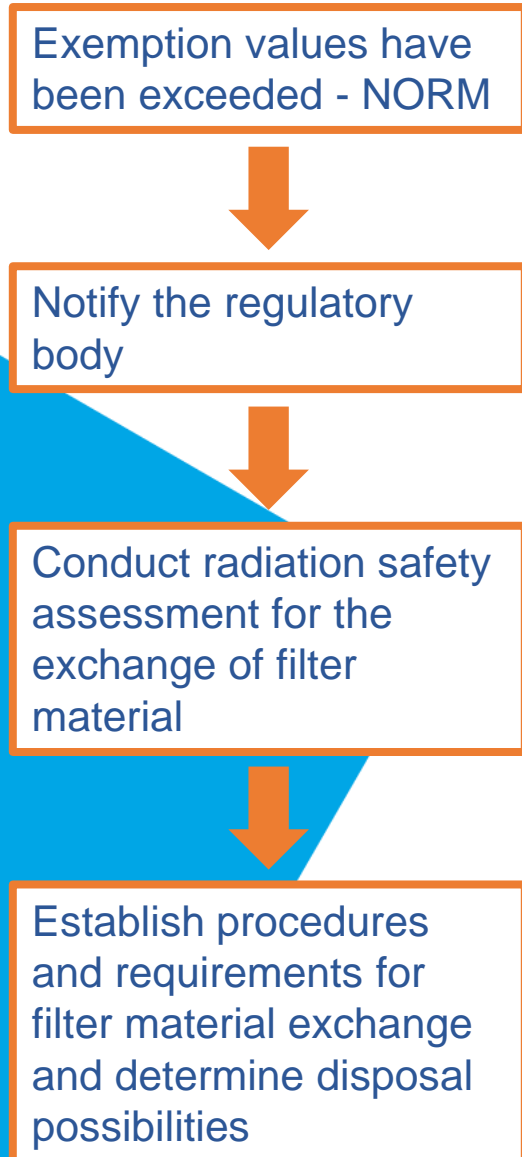


# Purification efficiency



- In general, high Ra purification efficiency where Ra-removal is employed.
- With other filter media, significant part of radionuclides is not removed from groundwater.

# If NORM has been created, what then?



- Filter material can still be used.
- DWTPs obtaining water from Cm-V aquifer should determine the radionuclide activity concentrations in filter material prior filter material exchange:
  - Protect the workers from receiving additional doses;
  - Find suitable disposal option for the material, reduce possible hazards to humans and environment;
- Exchanging material that is NORM.
- Requirements for measurement and monitoring are derived from the European Basic Safety Standard directive.

# Radiation safety assessment – why?

- Necessary to determine possible radiation exposure situations for workers (general public), to ensure their exposure to additional doses is limited.
- Exposure situations:
  - During normal operation – radon inhalation, external gamma radiation;
  - During maintenance work – radon/thoron inhalation, external gamma radiation, ingestion of radionuclides (via dust);
  - During accident, e.g. fire in the DWTP; breakage of the filter columns.

# Prevention/slowing down the creation of NORM



- Frequent backwashing of filters?
  - Additional costs with energy consumption and water use;
  - May have low efficiency with filter materials designed for Ra removal.
- Frequent exchange of filter material?
  - Economically not sustainable if the filter material is still functioning.
- Alternative technologies?
  - HMO based treatment technology – ensuring compliance with indicative dose in consumer water as well as prevent/slow down the creation of NORM.

# Management of NORM

- Main considered management and disposal options:
  - Recycle and reuse
  - Municipal, industrial or hazardous material landfill
  - Radioactive waste disposal site
  - NORM disposal site
- Belgium example of NORM disposal –  
Landfilling as the main disposal option

Type of treatment	Activity concentration	
	Input (single batch of residues)	Output (after processing)
Landfill for hazardous waste	C <sub>exemption</sub>	RP 122 II
	C <sub>max</sub>	50 kBq/kg
Landfill for non-hazardous or inert waste	C <sub>exemption</sub>	RP 122 II
	C <sub>max</sub>	10 kBq/kg

Exemption criteria based on RP 122 – **0.3 mSv/y**  
EU BSS – **1 mSv/y**

# Remaining questions on NORM management



- Clearance and exemption levels for NORM in secular equilibrium:

Natural radionuclides from the U-238 series	1 kBq kg <sup>-1</sup>
Natural radionuclides from the Th-232 series	1 kBq kg <sup>-1</sup>
K-40	10 kBq kg <sup>-1</sup>

- **If not in equilibrium** – values from EU BSS Table B, Part 2.

**10 kBq/kg for Ra226 and Ra228**

**Valid for moderate amounts!**

- Moderate amount – in the magnitude of **one tonne!**
- NORM amounts in most cases higher!
- When to conduct the radiation safety assessment?

\*COMMISSION OF THE EUROPEAN COMMUNITIES, Principles and Methods for Establishing Concentrations and Quantities (Exemption Values) below Which Reporting is not Required in the European Directive, RP-65, CEC, Luxembourg (1993).

\*INTERNATIONAL ATOMIC ENERGY AGENCY, Derivation of Activity Concentration Levels for Exclusion, Exemption and Clearance, Safety Report Series no.44, IAEA, Vienna, 2004.



# Information on NORM

- National development plan for radiation safety (2018-2027) (*"Kiirusohutuse riikliku arengukava 2018-2027"*) - <https://www.envir.ee/et/eesmargid-tegevused/kiirus/kiirusohutuse-riiklik-arengukava-2018-2027>
- National action plan for management of radioactive waste (*Radioaktiivsete jäätmete käitlemise riikliku tegevuskava*) - [https://www.envir.ee/sites/default/files/tegevuskava\\_200715.pdf](https://www.envir.ee/sites/default/files/tegevuskava_200715.pdf)
- Study by UT for the transposition of the requirements from the EU BSS, involving NORM - <https://www.envir.ee/et/eesmargid-tegevused/kiirus/looduslikud-radionukliidid/uuring-direktiivi-201359euratom-looduslike>

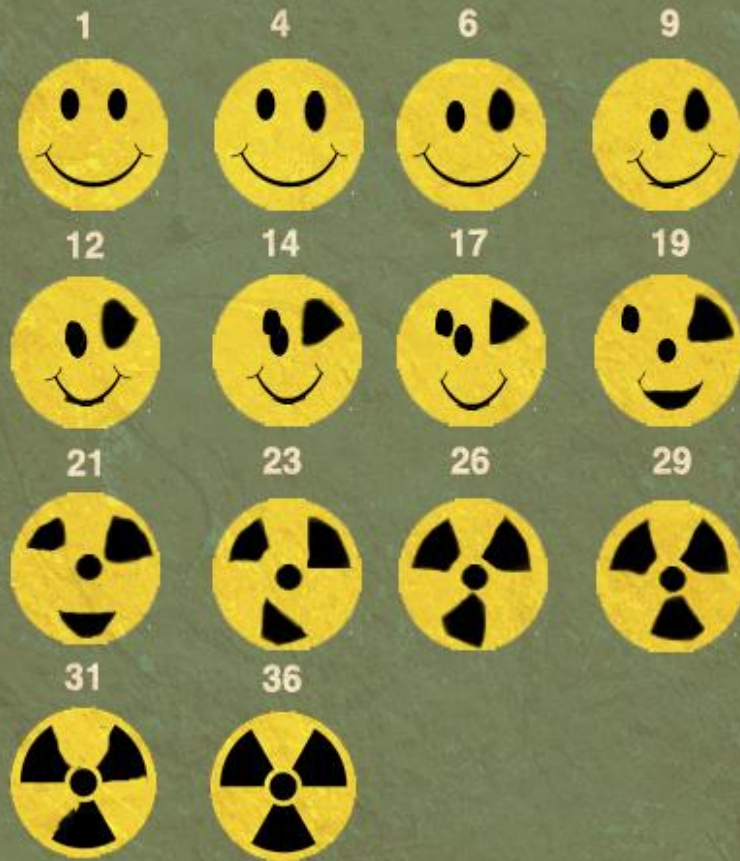
# Take home messages

- NORM is problematic globally and gaining increased amount of attention for safe handling and disposal options.
- Estonia has quite unique situation in terms of NORM generation from DWTPs.
- First practice of landfilling NORM from DWTP has been established.
- **One of the key importance is the increase of awareness on NORM and its creation – understanding the main processes and potential risks that are involved.**
- DWTP operators:
  - Ensure the drinking water compliance with the radiological parameters to ensure population safety;
  - Monitoring and correct management of NORM to ensure safety of workers and general public;
- If possible, reduce/avoid generation of NORM in the filter – **HMO based treatment technology?** Avoid:
  - Amount of filter material characterization needed;
  - Conducting radiation safety assessments;
  - Filter exchange to be licensed activity;
  - Transport issues with filter material;
  - Elevated indoor radon levels and doses to workers;
  - .....



## Effects of Radioactivity Over Time

Hour:







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